



Mould 2000

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830
Issue date: 17-5-2018 Revision date: 16-9-2019 Supersedes: 25-6-2019 Version: 1.4

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Mould 2000
Product code : 98.00.02
Type of product : Lubricants
Product group : Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use
Use of the substance/mixture : Release agent

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Kroon Oil BV
Dollegoorweg 15
7602 EC Almelo - Netherlands
T 0031 (0)546 81 81 65
vib@kroon-oil.nl

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals- 24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
United Kingdom	National Poisons Information Service (Cardiff Centre) Gwenwyn Ward, Llandough Hospital	Penarth CF64 2XX Cardiff	0344 892 0111	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Aspiration hazard, Category 1 H304
Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

May be fatal if swallowed and enters airways.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS08

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Signal word (CLP)	: Danger
Hazardous ingredients	: Distillates (petroleum), hydrotreated heavy paraffinic; Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics
Hazard statements (CLP)	: H304 - May be fatal if swallowed and enters airways.
Precautionary statements (CLP)	: P260 - Do not breathe mist, vapours. P301+P310+P331 - IF SWALLOWED: Immediately call a doctor. Do NOT induce vomiting. P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
EUH-statements	: EUH066 - Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments : Highly refined mineral oils and additives.

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Distillates (petroleum), hydrotreated heavy paraffinic (Note L)	(CAS-No.) 64742-54-7 (EC-No.) 265-157-1 (EC Index-No.) 649-467-00-8 (REACH-no) 01-2119484627-25	50 – 80	Asp. Tox. 1, H304
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics	(EC-No.) 926-141-6 (REACH-no) 01-2119456620-43	25 – 50	Asp. Tox. 1, H304
Amines, N-(C16-18 (even numbered) and C18-unsatd. alkyl) trimethylenedi-, ethoxylated(NLP)	(CAS-No.) 1290049-56-7 (EC-No.) 800-029-6 (REACH-no) 01-2119962190-43	0,1 – 1	Acute Tox. 4 (Oral), H302 Skin Corr. 1, H314 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Diphenylamine substance with national workplace exposure limit(s) (GB, IE)	(CAS-No.) 122-39-4 (EC-No.) 204-539-4 (EC Index-No.) 612-026-00-5 (REACH-no) 01-2119488966-13	< 0,1	Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 Acute Tox. 3 (Inhalation:dust,mist), H331 Eye Irrit. 2, H319 STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
morpholine substance with a Community workplace exposure limit substance with national workplace exposure limit(s) (GB, IE)	(CAS-No.) 110-91-8 (EC-No.) 203-815-1 (EC Index-No.) 613-028-00-9 (REACH-no) 01-2119496057-30	< 0,1	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:dust,mist), H331 Skin Corr. 1A, H314 Eye Dam. 1, H318

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Comments : * contains one or more of the following CAS-numbers (REACH registration numbers):
64741-88-4 (01-2119488706-23), 64741-89-5 (01-2119487067-30), 64741-95-3 (01-2119487081-40), 64741-96-4 (01-2119483621-38), 64741-97-5 (01-2119480374-36), 64742-01-4 (01-2119488707-21), 64742-52-5 (01-2119467170-45), 64742-53-6 (01-2119480375-34), 64742-54-7 (01-2119484627-25), 64742-55-8 (01-2119487077-29), 64742-56-9 (01-2119480132-48), 64742-57-0 (01-2119489287-22), 64742-62-7 (01-2119480472-38), 64742-65-0 (01-2119471299-27), 64742-71-8 (01-2119485040-48), 72623-85-9 (01-2119555262-43), 72623-86-0 (01-2119474878-16), 72623-87-1 (01-2119474889-13), 74869-22-0 (01-2119495601-36)
The highly refined mineral oil contains <3% (w/w) DMSOextract, according to IP346.

Note L : The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346 'Determination of polycyclic aromatics in unused lubricating base oils and asphaltene free petroleum fractions — Dimethyl sulphoxide extraction refractive index method', Institute of Petroleum, London. This note applies only to certain complex oil-derived substances in Part 3.
Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Get medical advice/attention if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after ingestion : May result in aspiration into the lungs, causing chemical pneumonia. Risk of lung oedema.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Combustible liquid.
Hazardous decomposition products in case of fire : Incomplete combustion releases dangerous carbon monoxide, carbon dioxide and other toxic gases.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Provide good ventilation in process area to prevent formation of vapour.
Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container closed when not in use. Keep in a cool, well-ventilated place away from heat.
Storage temperature : 0 – 40 °C

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Mould 2000	
EU - Occupational Exposure Limits	
Exposure limits/standards for materials that can be formed when handling this product. When mists/aerosols can occur the following is recommended	5 mg/m ³ - ACGIH TLV (inhalable fraction).

morpholine (110-91-8)	
EU - Occupational Exposure Limits	
Local name	Morpholine
IOELV TWA (mg/m ³)	36 mg/m ³
IOELV TWA (ppm)	10 ppm
IOELV STEL (mg/m ³)	72 mg/m ³
IOELV STEL (ppm)	20 ppm
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC
Ireland - Occupational Exposure Limits	
Local name	Morpholine
OEL (8 hours ref) (mg/m ³)	36 mg/m ³
OEL (8 hours ref) (ppm)	10 ppm
OEL (15 min ref) (mg/m ³)	72 mg/m ³

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OEL (15 min ref) (ppm)	20 ppm
Notes (IE)	Sk (Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body), IOELV (Indicative Occupational Exposure Limit Values)
Regulatory reference	Chemical Agents Code of Practice 2020
United Kingdom - Occupational Exposure Limits	
Local name	Morpholine
WEL TWA (mg/m ³)	36 mg/m ³
WEL TWA (ppm)	10 ppm
WEL STEL (mg/m ³)	72 mg/m ³
WEL STEL (ppm)	20 ppm
Remark (WEL)	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

Diphenylamine (122-39-4)	
Ireland - Occupational Exposure Limits	
Local name	Diphenylamine
OEL (8 hours ref) (mg/m ³)	10 mg/m ³
OEL (15 min ref) (mg/m ³)	20 mg/m ³
Regulatory reference	Chemical Agents Code of Practice 2020
United Kingdom - Occupational Exposure Limits	
Local name	Diphenylamine
WEL TWA (mg/m ³)	10 mg/m ³
WEL STEL (mg/m ³)	20 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Materials for protective clothing:

Wear suitable protective clothing

Hand protection:

Protective gloves

Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Reusable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	≥ 0.35		EN ISO 374

Eye protection:

Safety glasses

Type	Use	Characteristics	Standard
Safety glasses	Droplet	clear	EN 166

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Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Yellow.
Odour	: characteristic.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: -36 °C - ASTM D5950 (pour point)
Boiling point	: No data available
Flash point	: 93 °C - ASTM D93 (PM)
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 0,844 kg/l (15 °C) - ASTM D4052
Solubility	: Water: Insoluble / Slightly miscible
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: 6,3 mm ² /s (40 °C) - ASTM D7279
Viscosity, dynamic	: No data available
Explosive properties	: Presents no particular fire or explosion hazard.
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

VOC content : 0 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reacts violently with (strong) oxidizers.

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10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No decomposition if stored normally.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

morpholine (110-91-8)

LD50 oral rat	1900 mg/kg bodyweight
LD50 dermal rabbit	500 mg/kg bodyweight

Diphenylamine (122-39-4)

LD50 oral rat	100 mg/kg
LD50 dermal rabbit	300 mg/kg

Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics

LD50 oral rat	> 5000 mg/kg bodyweight (OECD 401 method)
LD50 dermal rabbit	> 5000 mg/kg bodyweight 24h - (OECD 402 method)
LC50 inhalation rat (mg/l)	> 5000 mg/m ³ 8h - vapours (OECD 403 method)

Amines, N-(C16-18 (even numbered) and C18-unsatd. alkyl) trimethylenedi-, ethoxylated(NLP) (1290049-56-7)

LD50 oral rat	500 mg/kg bodyweight
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Distillates (petroleum), hydrotreated heavy paraffinic (64742-54-7)

LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat (mg/l)	> 5,53 mg/l/4h

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : May be fatal if swallowed and enters airways.

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Viscosity, kinematic	6,3 mm ² /s (40 °C) - ASTM D7279

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

morpholine (110-91-8)	
LC50 fish	180 mg/l
EC50 other aquatic organisms 1	101 mg/l EC50 waterflea (48 h)
EC50 other aquatic organisms 2	28 mg/l IC50 algae (72 h) mg/l

Diphenylamine (122-39-4)	
LC50 fish	3,79 mg/l
EC50 Daphnia	115 mg/l
EC50 72h algae (1)	0,18 mg/l

Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics	
LC50 fish	> 1000 mg/l (OECD 203 method)
EC50 Daphnia	> 1000 mg/l (OECD 202 method)
EC50 72h algae (1)	> 1000 mg/l (OECD 201 method)
NOEC chronic crustacea	1,22 g/l (21d)
NOEC chronic algae	1000 mg/l (OECD 201 method)

Amines, N-(C16-18 (even numbered) and C18-unsatd. alkyl) trimethylenedi-, ethoxylated(NLP) (1290049-56-7)	
EC50 Daphnia	310 µg/l
EC50 72h algae (1)	0,16 mg/l

Distillates (petroleum), hydrotreated heavy paraffinic (64742-54-7)	
LC50 fish	> 100 mg/l (Pimephales promelas, 96h) (OECD 203 method)
EC50 Daphnia	> 10000 mg/l (Gammarus pulex, 48h) (OECD 202 method)
EC50 Daphnia	> 10000 mg/l (Daphnia magna, 48h) (OECD 202 method)
NOEC (acute)	≥ 100 mg/l (Pseudokirchnerella subcapitata, 72h) (OECD 201 method)
NOEC chronic fish	≥ 1000 mg/l (Oncorhynchus mykiss - QSAR Petrotox, 14/28d)
NOEC chronic crustacea	10 mg/l (Daphnia magna, 21d) (OECD 211 method)

12.2. Persistence and degradability

Diphenylamine (122-39-4)	
Biodegradation	26 % (28 d) (OECD 301D method)

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Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, < 2% aromatics

Biodegradation	69 % (28d) (OECD 301F method)
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Distillates (petroleum), hydrotreated heavy paraffinic (64742-54-7)

Biodegradation	31 % (28d) (OECD 301F method)
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12.3. Bioaccumulative potential

morpholine (110-91-8)

Partition coefficient n-octanol/water (Log Pow)	-0,86
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Diphenylamine (122-39-4)

Partition coefficient n-octanol/water (Log Pow)	3,4 (calculated)
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Amines, N-(C16-18 (even numbered) and C18-unsatd. alkyl) trimethylenedi-, ethoxylated(NLP) (1290049-56-7)

Partition coefficient n-octanol/water (Log Pow)	2,8 @25°C
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Do not allow into drains or water courses. Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
European List of Waste (LoW) code	: 13 08 99* - wastes not otherwise specified

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

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No supplementary information available

14.6. Special precautions for user

Overland transport

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

Inland waterway transport

Not applicable

Rail transport

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

The following restrictions are applicable according to Annex XVII of the REACH Regulation (EC) No 1907/2006:

Reference code	Applicable on
3.	morpholine
3(a)	morpholine
3(b)	Mould 2000 ; morpholine
3(c)	morpholine
40.	morpholine

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

VOC content : 0 %

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Changed item	Change	Comments
3	Composition/information on ingredients	Modified	
9.1	Flash point	Modified	
9.1	Solubility in water	Added	

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9.1	Viscosity, kinematic	Modified	
9.1	Density	Modified	

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
vPvB	Very Persistent and Very Bioaccumulative

Full text of H- and EUH-statements:

Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 3 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Asp. Tox. 1	Aspiration hazard, Category 1
EUH066	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3

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Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1A	Skin corrosion/irritation, Category 1A
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.